

SPECIFICATIONS

Model

50TM2.4S

TM-series

0.4kW, 1-phase

Type of Pump

Submersible semi-vortex pump made of titanium and resin suitable for pumping seawater

Type of Fluid

Seawater

Temperature: 0 to 40°C

Discharge Bore

50mm

Motor Output

0.4kW

Power Supply

Single-phase

Starting Method

Capacitor Run

Motor

Continuous-duty rated, dry-type induction motor

Insulation Class: E

Degree of Protection: IP68

No. of Poles & Speed (Synchronous Speed)

2-pole, 3000/3600min⁻¹ (50/60Hz)

Power Supply Voltages & Rated Currents

50Hz 60Hz

220V - 3.2A 110V - 5.7A 230V - 3.1A 220V - 2.9A

240V - 3.0A

Power Cable

Sheath: PVC

Standard Length: 5m 100 to 240V supply:

 $1 \times 3 \times 1.25$ mm², O.D. 10.1mm

Dry Weight (excluding cable)

Standard Model: 6.7kg Automatic Model: 7.2kg

Impeller

Vortex impeller designed for "high-gap structure", made of glass-fiber reinforced PPO

Solids Passage

50Hz − *∮*10mm

60Hz - ∮10mm

Cable Entry with Anti-Wicking Block

Watertight cable entry with strain-relief device. The antiwicking block prevents water incursion due to capillary action should the power cable be damaged or the end submerged.

Bearings

Permanently lubricated, deep-groove, double-shielded C3 ball bearings

Shaft

Titanium

Shaft Seal (Mechanical Seal)

Furnished with a double-face mechanical seal located in oil chamber. Both upper and lower seal faces always run in a clean environment.

Upper Seal Faces: Ceramic + Carbon Lower Seal Faces: SiC + Ceramic

OIL LIFTER (Patented)

Equipped in oil chamber. It forcibly supplies lubricating oil to the mechanical seal and continues to supply the oil to the upper seal faces even if lubricant falls below the rated volume.

Type of Lubricating Oil & Volume Liquid Paraffin (ISO VG32), 240ml

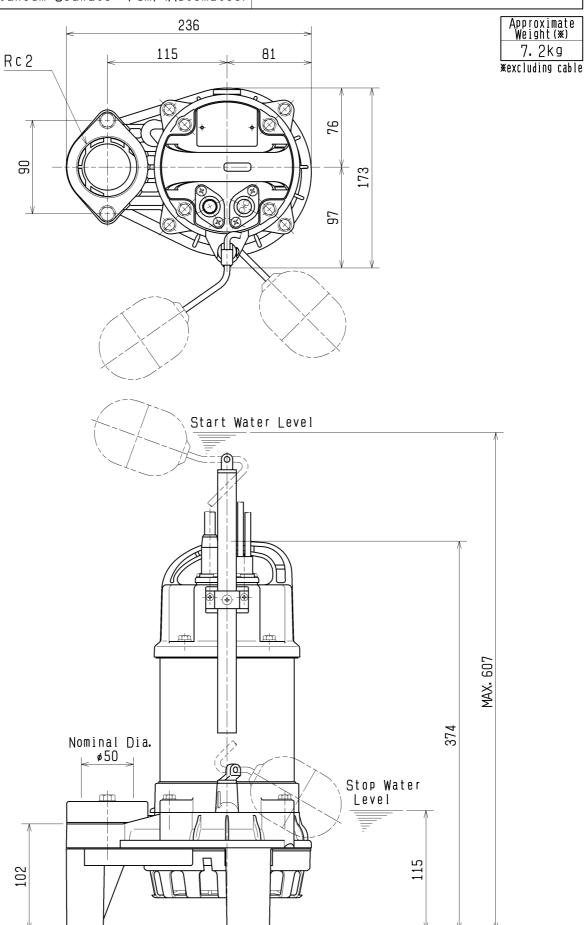
Motor Protection Device

A miniature thermal protector is embedded in each winding of the motor. Should excessive heat builds up, the bimetal strip opens to cause the control panel to shut the power supply.

NO. A-10193-2 PUMP PERFORMANCE CURVES MODEL 50TM2.4S -52 TYPE Sea Water Submersible FREQUENCY Titanium Seawater Pump 50TMA2.4S -52 50 Ηz CUSTOMER'S NAME EQUIPMENT TITLE NO. STANDARD SPECIFICATIONS REQUIRED SPECIFICATIONS DISCHARGE BORE 50 TOTAL HEAD m Ш 9.3 m³∕min m^3/\min CAPACITY 0.08 MOTOR OUTPUT 0.4 k W kWPHASE × VOLTAGE φ× V ٧ φX 1 CURRENT Α Α min^{-1} min^{-1} POLES / REVOLUTION 2 P/s.s.3000 STARTING METHOD CAPACITOR MOTOR INSULATION CLASS REMARKS: 12 100+ + 10 90+ TOTAL MEAD +08- 8 70+ 6 60 +PUMP EFF. 50 +40 +30+0.6+ OUTPUT 20+0.4+ 2 10+0.2+ % k W 0.1 0.2 m³/min PUMP MOTOR TOTAL EFF. OUTPUT HEAD CAPACITY TSURUMI MFG. CO., LTD.



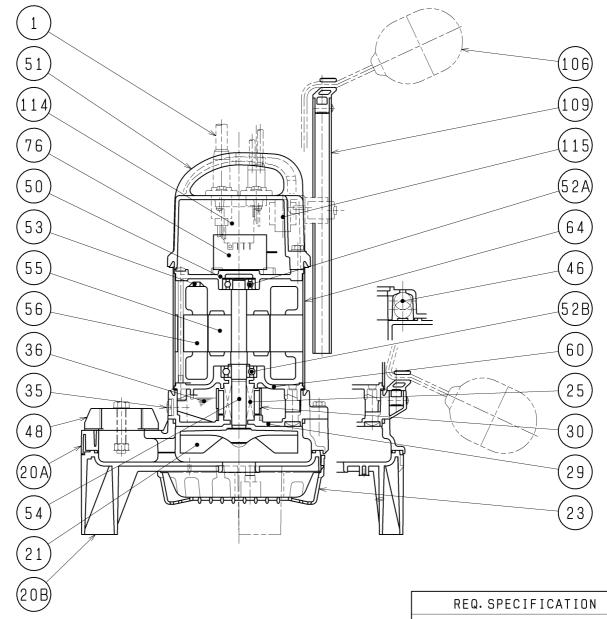
DIMENSION DRAWING No. A-10207-2 No. TYPE Sea Water Submersible MODEL 50TMA2.4S -52/62 Titanium Seawater Pump (Automatic)



7.2kg



SECTIONAL DRAWING	No.	No. A-10215-4
TYPE Sea Water Submersible	MODEL	40TMA2.25S -52/62
Titanium Seawater Pump(Automatic)		50TMA2.4S -52/62



* All metal parts (including cable gland, bolts, nuts, washers, etc.) contacting with liquid are made of TITANIUM.

* Upper and lower blocks form a one-piece casing.

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No.	DESCRIPTION	Q' TY	MATERIAL / NOTE	No.	DESCRIPTION	Q' TY	MATERIAL / NOTE
1	Cabtyre Cable	1	PVC Sheath	52B	Lower Bearing	1	6302ZZC3
20A	Upper Pump Casing	* 1	Plastic W/GF	53	Motor Protector	1	
20B	Lower Pump Casing	1	Plastic	54	Shaft	1	Titanium
21	Impeller	1	Plastic W/GF	55	Rotor	1	
23	Strainer	1	Plastic	56	Stator	1	
25	Mechanical Seal	1	W-14HC	60	Bearing Housing	1	Aluminium Die Casting
29	Oil Casing	1	Plastic W/GF	64	Motor Frame	1	Titanium
30	Oil Lifter	1	Plastic	76	Capacitor	1	
35	Oil Plug	1	Titanium	106	Float	2	Plastic
36	Lubricant		Liquid Paraffin (ISO VG32)	109	Float Support Pipe	1	Plastic
46	Air Release Valve	1	Glass Ball	114	Power Relay	1	
48	Screwed Flange	1	Plastic W/GF	115	Transfolmer	1	
50	Motor Bracket	1	Aluminium Die Casting				
51	Head Cover	1	Plastic W/GF				
52A	Upper Bearing	1	6201ZZC3				